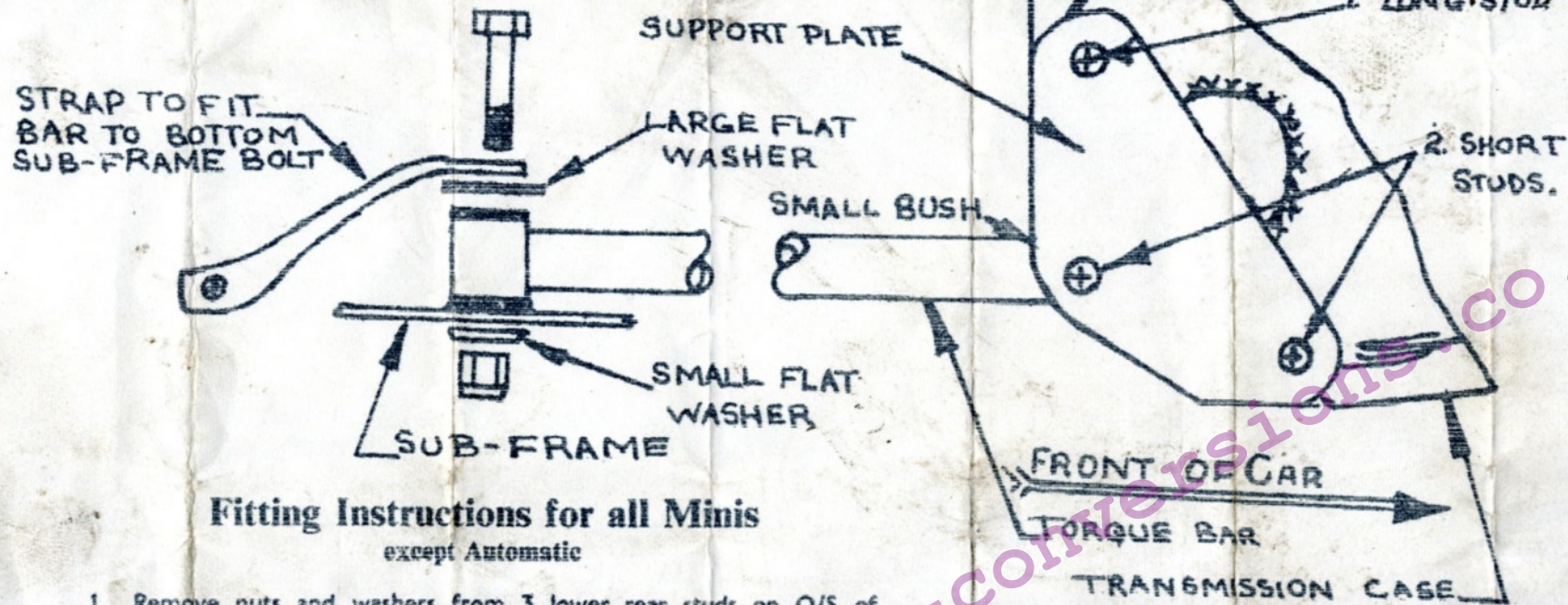


COLDWELL ENGINE TORQUE BAR



Fitting Instructions for all Minis except Automatic

1. Remove nuts and washers from 3 lower rear studs on O/S of transmission case.
2. Remove these 3 studs (1 long, 2 short) as on illustration.
3. Offer up torque bar and support plate, hold in place with 3 $\frac{1}{8}$ " U.N.C. bolts provided. Don't forget to fit spring washers under heads of bolts.
4. Remove $\frac{1}{8}$ " U.N.F. nut from lower sub-frame bolt, fit strap, making sure that the smaller hole is to the rear.
5. Pull bar and strap together until the $\frac{1}{8}$ " bolt will fit through both. Mark centre on sub-frame.
6. Drill $\frac{1}{8}$ " hole on mark.
7. Pass bolt through strap and bar. Make sure washers are as on illustration.
8. Tighten all bolts and nuts.
9. Check tightness of nuts after first 500 miles.

NOTE: IT IS ESSENTIAL THAT THE BAR IS FITTED WITHOUT ANY TENSION WHEN STATIC. TAKE CARE TO SUPPORT THE VEHICLE PROPERLY WHEN WORKING UNDERNEATH.

Qty	PART
1	TORQUE BAR
1	SUPPORT PLATE
3	$\frac{1}{8}$ " U.N.C. BOLTS
1	STRAP
1	LARGE FLAT WASHER
1	SMALL FLAT WASHER
1	$\frac{1}{8}$ " U.N.F. BOLT
1	$\frac{1}{8}$ " U.N.F. NUT

Produced by:-

Coldwell Engine Torque Bar

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