

RICHARD MILES

(DOWNTON, LONDON) LTD.

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DOWNTON CONVERSIONS

Terms Strictly
Nett Cash

15th April, 1969

Estimate.

To removing engine and gearbox unit from car and separating engine from gearbox. Completely strip engine, balance all reciprocating parts and reassemble with new parts as necessary.

55 0 0

To stripping gearbox and rebuilding with close ratio gears.

12 10 0

To fitting road testing and tuning Downton touring conversion

11 0 0

To lightening flywheel and balancing flywheel clutch, crankshaft damper conrods and pistons.

13 0 0

Parts.

1 Touring conversion
1 set of big end bearings
1 set main bearings
1 set thrust washers.
8 big end nuts

83 4 6
1 16 9
2 0 9
8 0
12 0

...cont.

TUNING CONVERSIONS AND RACE PREPARATION.

RICHARD MILES

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8 big end bolts	2	3	4	
6 main bearing nuts		5	6	
1 set of piston rings	2	1	0	
1 oil pump	2	10	0	
1 cam plate		2	9	
1 timing chain	1	6	0	
8 cam followers	1	18	0	
×1 set of close ratio helical cut gears	14	5	0	
×1 1st motion shaft bearing	1	9	0	
×1 3rd motion shaft bearing	3	11	6	
×1 layshaft		16	6	
×2 laygear bearings		11	0	
×3 baulk rings	3	12	9	
1 clutch plate	2	6	10	
1 set of lock tabs and gaskets and oil seals	5	0	0	appro
9 pints GTX oil	1	11	6	

AEG 327 Valve seals