

Downton Engineering Works Ltd.

Directors : D. RICHMOND V. RICHMOND

**DOWNTON,
SALISBURY, WILTS.**



Terms Strictly
Nett Cash



DOWNTON CONVERSIONS

AUSTIN RETAIL DEALERS : S.U. SALES & SERVICE : MORRIS RETAIL DEALERS

008497

M G.

20th June, 19 69

Job Card
No. 4717

Morris Cooper 1275 'S'
Reg. No.

TC:

Removing power unit from chassis, separating from transmission, stripping, modifying and rebuilding using special parts as listed, refitting to transmission, reinstalling unit in chassis, tuning and road testing car.

55 0 0

Lightening flywheel and clutch pressure plate and balancing crankshaft/fly wheel assembly.

10 10 0

End balancing connecting rods.

8 0 0

Balancing pistons

4 0 0

Reboring cylinder block + .020 to 1293 c.c.

5 10 0

Fitting oil cooler

3 0 0

Fiting new clutch master cylinder and bleeding

2 5 0

Stripping transmission and rebuilding with new parts as listed

14 0 0

Freeing off siezed handbrake linkage

1 0 0

Carried forward

£103 5 0

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006497

M G. _____

20th June, 19 69

| TO: | | B/forward | £103 | 5 | 0 |
|-----|----------------------------------|-----------|------|----|---|
| | Morris Cooper 1275 'S' | | | | |
| | <u>Reg. No.</u> | | | | |
| | | | | | |
| 1 | Puncture repair | | | 7 | 6 |
| | Lock tabs, gaskets and oil seals | | 4 | 18 | 6 |
| 1 | Oil cooler kit | | 10 | 5 | 0 |
| 1 | Diff pin | | | 9 | 6 |
| 2 | Star wheels | | | 19 | 0 |
| 2 | Thrust washers | | | 1 | 8 |
| 1 | Selector rod | | 1 | 0 | 0 |
| 2 | Lay shaft bearings | | | 12 | 0 |
| 1 | 1st motion shaft bearing | | | 9 | 6 |
| 2 | Idler gear bearings | | 1 | 6 | 0 |
| 1 | 3 and 4th synchro assembly | | 5 | 10 | 0 |
| 3 | Baulk rings | | 3 | 18 | 0 |
| 1 | Plunger | | | | 4 |
| 3 | Balls | | | | 6 |
| 3 | Springs | | | | 9 |
| 1 | Main shaft bearing | | 1 | 12 | 0 |
| 1 | Mainshaft bearing | | 3 | 13 | 6 |
| 1 | Lay shaft | | 1 | 0 | 0 |
| 1 | Selector rod | | 1 | 0 | 0 |
| 1 | Crank gear | | 4 | 0 | 0 |
| 1 | Cam gear | | 4 | 15 | 0 |
| 1 | Cam shaft AEG 510 | | 8 | 10 | 0 |
| 1 | Key | | | | 5 |
| 1 | Timing chain | | 1 | 4 | 9 |
| 1 | Cam plate | | | 2 | 9 |
| 1 | clutch plate - on exchange | | 2 | 1 | 0 |
| 1 | Oil pump | | 2 | 10 | 0 |
| 8 | Cam followers | | 1 | 16 | 0 |
| 1 | Primary gear | | 4 | 16 | 0 |
| 2 | Thrusts } CRANKSHAFT. | | | 3 | 0 |
| 2 | Thrusts } | | | 3 | 0 |
| 1 | set Pistons | | 13 | 5 | 0 |
| | | | | | |
| | | B/forward | £183 | 15 | 8 |

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008407

M sq. 20th June, 1969

| | | Morris Cooper 1275 'S' | | | |
|-----|-----------------------------|------------------------|-----|----|----|
| | | Reg. <u>sq.</u> | | | |
| TO: | | B/forward | 183 | 5 | 8 |
| 1 | Relief valve | | | 2 | 0 |
| 1 | Spring | | | 1 | 0 |
| | B.E. Bearings | | 1 | 13 | 0 |
| | Main bearings | | 1 | 13 | 0 |
| 8 | B.E. Bolts | | 2 | 3 | 2 |
| 8 | B.E. nuts | | | 12 | 0 |
| 2 | Main bearing studs (CENTRE) | | | 7 | 0 |
| 4 | Main bearing studs | | | 11 | 0 |
| 4 | Head studs | | | 11 | 0 |
| 6 | Head studs | | | 15 | 0 |
| 1 | Oil filter | | | 12 | 6 |
| 1 | Fan Belt | | | 12 | 6 |
| 1 | By pass hose | | | | 10 |
| 1 | Top hose | | | 3 | 0 |
| 1 | Bottom hose | | | 10 | 0 |
| 4 | Spark plugs | | 1 | 4 | 0 |
| 4 | Hose clips | | | 6 | 0 |
| 1 | Rocker shaft | | 1 | 16 | 0 |
| 1 | Throttle cable | | | 5 | 0 |
| 2 | Bolts 22# 132 | | | 4 | 0 |
| 1 | Grommet | | | | 6 |
| 2 | Couplings | | 4 | 18 | 0 |
| 1 | Master cylinder | | 2 | 5 | 9 |
| 2 | Detent plungers | | | 3 | 10 |
| 1 | Set of points | | | 8 | 9 |
| | | c/forward | 205 | 15 | 9 |

ALL CARS DRIVEN AT OWNERS' RISK

Telephone: DOWNTON 351

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DOWNTON CONVERSIONS

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006497

20th June, 1969.

Morris Cooper 1275 '8'
Reg.

B/forward

205 15 9

TO:

| | | | |
|--|----|-------|-------|
| 1 Dowel | | 1 | 2 |
| 1 Radiator cap | | 7 | 6 |
| H.T. head | | 6 | 0 |
| 4 Rubber plug covers | | 18 | 0 |
| 1 Heater valve | | 17 | 0 |
| 10 pints G.T.X. oil | 1 | 12 | 6 |
| 6 Main bearing nuts | | 6 | 0 |
| 1 Bearing <i>for MOTION SHAFT OUTER.</i> | 1 | 12 | 0 |
| 1 Ring gear | 1 | 12 | 0 |
| 1 modified cylinder head on exchange | 37 | 10 | 0 |
| 1 Inlet manifold on exchange | 3 | 10 | 0 |
| 1 Exhaust manifold | 15 | 0 | 0 |
| 1 Exhaust system | 5 | 10 | 0 |
| 1 pair H.4 carburettors | 22 | 10 | 0 |
| 2 Air cleaners | 2 | 8 | 0 |
| | | <hr/> | |
| | | £299 | 15 11 |

Speedo: 63, 738

