



November 1965.

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1965.  
October.

Finish dismantling engine and check all parts.  
Check con.rod alignment and big end distortion.  
Grind out cyl.block to take new crankshaft.  
Lightly hone cyl.bores and remove sharp edges.  
Clean and scrape pistons to remove foreign metals.  
Assemble cyl.block with new crankshaft bearings and thrusts and big end nuts.  
Reface cam followers.  
Fit new oil pump.  
Grind out gearbox case to give clearance for new crankshaft.  
Drill out broken stud.  
Clean out gearbox.  
Fit flywheel housing to gearbox and check and adjust idler end float.  
Fit primary gear to crankshaft and check and adjust end float.  
Refit engine to transmission and refit flywheel housing.  
Dismantle flywheel and clutch.  
Fit new clutch plate to clutch.  
Lap flywheel to new crankshaft.  
Refit flywheel.  
Overhaul distributor and refit and re-time.  
Dismantle cyl.head to inspect guides and valves.  
Decarbonise head and valves.  
Grind in valves.  
Clean parts and reassemble head and refit to engine.  
Weld exhaust manifold.  
Clean engine compartment and refit engine and transmission.  
Fit servo and bleed brakes.  
Re-align exhaust pipe and weld to suit new position.  
Check adjustments and change filter and bowl.  
Dismantle carb. and manifold.  
Clean and assemble.  
Fit new 'O' rings.  
Run and test. Change pump jets. C/F. £36. 10. 0

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To removing camshaft bearings from  
cyl. block, fit new ones and ream to  
suit camshaft.

	4. 10. 6
1 Crankshaft	36. 10. 0
1 set bearings B/E	1. 15. 0
1 set bearings (Mains)	1. 10. 0
1 set thrusts	5. 6
Gaskets	1. 12. 6
1 chain	1. 2. 6
1 dowel	10
1 seal	8. 6
1 union	1. 2
1 clutch plate	2. 3. 0
1 filter element	12. 6
Lock washers	1. 11
1 oil pump	2. 5. 0
1 thrust plate	2. 3
1 set big end nuts.	12. 0
2 big end bolts	4. 4
1 mounting and clip	4. 7
Oil and fluid	1. 4. 4

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£ 91. 16. 5

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