

Description	Qty./Car	Part No.
ENGINE PLUSPACS		
1-3		
Pluspac 'A'	1	STN 0029
Pluspac 'B'	1	STN 0030
Pluspac 'S'	1	STN 0034
1-8		
Pluspac 'A'	1	STN 0031

SUNDRIES

Kit, blanking sleeve, thermostat by-pass	1	C-AJJ 4012
Dual fuel pump kit	1	C-AJJ 4015
Heavy duty engine steady bar kit (1-8)	1	C-AJJ 4078
Heavy duty engine steady bar kit (1-3)	1	STN 0006

LITERATURE AND INSIGNIA

Tuning booklet		C-AKD 7846
Tuning data sheet set (current models)		C-AJJ 3333
Binder for Special Tuning data sheets		C-AKD 5061
Divider set for binder		STN 0020
Leyland ST sticker, 9" x 6"		STR 0121
Leyland ST sticker, 16" x 3"		STR 0122
Leyland ST sticker, 4" x 3"		STR 0123
British Leyland symbol, 6" x 6"		STR 0124
Windscreen decal Leyland ST		STR 0111
Windscreen decal British Leyland		STR 0112
Windscreen decal Morris		STR 0113
Windscreen decal Austin		STR 0114
Windscreen decal, Marina		STR 0117
Leyland ST woven badge		STR 0100
British Leyland motif kit		C-AJJ 4099
British Leyland 3" motif kit		C-AJJ 4055
R.A.C. Recognition Form (lithographed copy) 1-3		C-AKD 8099
R.A.C. Recognition Form (lithographed copy) 1-8		C-AKD 8100
Blue Leyland ST rally jacket		
Extra small 36"		STR 0158
Small 38"		C-AHT 352B
Medium 40"		C-AHT 353B
Large 42"		C-AHT 354B
Extra large 44"		C-AHT 355B
Orange race jacket		
Extra small 36"		STR 0070
Small 38"		STR 0071
Medium 40"		STR 0072
Large 42"		STR 0073
Extra large 44"		STR 0074
T shirts		
Motif:	Leyland ST	Bigger Pair of Carbs from Leyland ST
Small	STR 0130	STR 0133
Medium	STR 0129	STR 0132
Large	STR 0128	STR 0131
Leyland ST tie		STR 0138
Leyland ST key fob		STR 0159

Leyland ST reserve the right to alter parts specifications at any time, and without prior notice. The use of many of the parts listed is excluded under the terms of the New Car Owner Service Statement.

Issued by:

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Leyland



MARINA 1-3 and 1-8 PLUSPARTS AND PLUSPACS

The following special items available for the Marina 1-3 and 1-8 range can be purchased from your Leyland ST Distributor. Tuning Booklet C-AKD 7846 gives full details of recommended tuning and correct application of parts and packs.

Description	Qty./Car	Part No.
BODYWORK		
Bonnet retaining pins	1	C-AJJ 4107
Bonnet securing strap set	1	C-AJJ 3381
Petrol tank shield	1	C-ANT 529
Lamp bracket (R.H. driving)	1	C-ANT 636
Lamp bracket (L.H. driving)	1	C-ANT 635
Lamp bracket (fog)	2	C-ANT 634
Dash panel (Halda)	1	C-ANT 564
Dash panel (supplementary instruments)	1	C-ANT 563
Sump shield (full)	1	C-AJJ 4086
Sump shield (narrow)	1	C-AJJ 4130
Roll-over bar front cage	1	STR 0032
Roll-over bar (FIA approved) (Coupé only) Rally	1	STR 0042
Roll-over bar (FIA approved) (Coupé only) Race	1	STR 0043
13½" leather covered steering-wheel	1	C-AHT 537
14" leather covered steering-wheel	1	C-AHT 619
Self-adhesive body stripe (white)	1	C-AJJ 4100
Self-adhesive body stripe (black)	1	C-AJJ 4100 B
Aerodynamic Pluspac (Coupé only)	1	STN 0032

BRAKES, SUSPENSION, AXLE AND WHEELS

DS11 brake pad set	1	C-AHT 306
VG95 brake-shoes (for rear axle C-AJJ 4080)	2	C-11H 1899
VG95 brake-shoes (for standard axle)	2	C-AHT 467
Brake hose protection spring coil	1	STR 0069
Shock absorber, competition, LH	1	C-AHT 456
Shock absorber, competition, RH	1	C-AHT 457
Additional front shock absorber fitting kit	1	C-AJJ 4120
Competition gas filled shock absorber (front)	2	C-AHT 629
Competition gas filled shock absorber (front)	2	C-AHT 640
Shock absorber, rear adjustable	2	C-AHT 458
Shock absorber, rear adjustable	2	C-AHT 569
Shock absorber kit, rear adjustable	1	C-AJJ 4098
Competition turret rear shock absorber kit	1	C-AJJ 4118
Competition gas filled shock absorber (rear)	2	C-AHT 630
Aluminium road wheel set 5½" rim (for standard axles)	1	C-AJJ 4102
Competition 5 leaf rear spring (lowered)	2	C-AHT 459
Competition 6 leaf rear spring (standard height)	2	C-AHT 499
Competition 2 leaf rear spring (lowered)	2	C-AHT 573
Rear axle 'U' bolts (for spring C-AHT 459/499)	4	C-AHT 600
Competition rear axle	1	C-AJJ 4080
Competition front hubs	2	STR 0101
Limited slip differential for competition axle	1	C-AHT 547
Crack tested torsion bar	2	STR 0027
Torsion bar eyebolt bush set	1	C-AJJ 4090
Up rated rear spring bush set	1	C-AJJ 4091
Rear axle tie-rod kit (supplied with C-AJJ 4080 only)	1	C-AJJ 4093
Up rated axle shaft	2	STR 0033

CARBURETTERS, MANIFOLDS & EXHAUST SYSTEMS

Competition exhaust system	1	C-AHT 549
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Description	Qty./Car	Part No.
CARBURETTERS, MANIFOLDS & EXHAUST SYSTEMS—continued		
1-3		
Twin 38 mm (1½") SU HS4 carburetter	1 pr	C-AUD 709
Kit installation 38 mm (1½") carburetter ..	1	STN 0010
Flare pipes, alloys 38 mm (1½") carburetter	2	C-AHT 247
4 Amal carburetter kit	1	C-AJJ 4083
Amal supplement fitting kit	1	C-AJJ 4126
Exhaust manifold, large bore	1	C-AHT 658
Exhaust manifold, 8 port, alloy head	1	C-AHT 548
Carburetters, twin 45 mm (1¾") SU H6	1 pr	C-AUD 641
Installation kit, twin 45 mm (1¾") SU carburetter	1	C-AJJ 4076

1-8		
Twin 45 mm (1¾") SU carburetter kit	1	C-AJJ 4071
Intake trumpets, 45 mm (1¾") SU carburetter	1	C-AHT 392
Twin 51 mm (2") SU carburetter HS8	1 pr	C-AUD 643
Installation kit, 51 mm (2") SU carburetter	1	C-AJJ 4072
Intake trumpets, 51 mm (2") SU carburetter	2	C-AHT 440
Free flow lightweight exhaust manifold	1	C-AHT 462

CYLINDER HEADS AND VALVE GEAR

1-3		
Head, polished, 19cc	1	C-AHT 134
Head, polished, 19cc	1	C-AHT 463
Head, polished, 16-4cc	1	C-AHT 222
Head, polished, 16-4cc	1	C-AHT 221
Cylinder head joint	1	C-AHT 188
8 port head—aluminium	1	C-AJJ 4064
Inlet valve—8 port head	4	C-AHT 376
Exhaust valve—8 port head	4	C-AHT 377
Hidural valve guide—inlet, 8 port alloy head	4	C-AHT 364
Hidural valve guide—exhaust, 8 port alloy head	4	C-AHT 365
Valve spring, 8 port head—inner	8	C-AHT 366
Valve spring, 8 port head—outer	8	C-AHT 367
Valve spring, 5 port head (180 lb) (outer)	8	C-AEA 524
Valve spring, 5 port head (180 lb) (inner)	8	C-AEA 652
Locating collar (for spring C-AEA 652) ..	8	C-AEA 654
Screw, tappet adjusting, lengthened	8	C-AEA 692
High lift lightweight rocker assembly	1	C-AHT 436
Lightened tappet	8	C-AEG 579
Camshaft sprocket—duplex	1	C-AEG 578
Valve rocker spacer	3	C-AEG 392
Hidural valve guide set (5 port head)	1	C-AJJ 4037
Inlet valve 37.6 mm (1.479")	4	C-AHT 55

1-8		
Cylinder head, polished, 35cc	1	C-AHT 100A
Cylinder head, large valve, 39cc	1	C-AHT 552
Cylinder head gasket, competition	1	C-AEH 768
Valve guide, inlet (Hidural)	4	C-AEH 775
Valve guide, exhaust (Hidural)	4	C-AEH 756
Exhaust valve, 34.1 mm (1.343") (comp. material)	4	C-AEH 758
Inlet valve standard size (comp. material)	4	C-12H 2745
Inlet valves, 39.7 mm (1.562")	4	C-AEH 757
Inlet valve 42.8 mm (1.69") dia. (Nimonic)	4	C-AEH 860
Exhaust valve 36.5 mm (1.44") dia. (Nimonic)	4	C-AEH 861
Valve spring, inner, 57 lb. (25.9 kg)	8	C-1H 1112
Valve spring, outer, 140 lb. (63.6 kg)	8	C-AHH 7264
Valve spring, inner, 60 lb. (27.2 kg)	8	C-AHH 7265
Valve spring top cap	8	C-AEH 760
Valve spring bottom cap	8	C-AEH 801
Valve collets, pairs, for Nimonic valves	8	C-AEH 761
Bracket rocker shaft (front)	1	C-AEH 762
Bracket rocker shaft (rear)	1	C-AEH 763
Distance piece for rocker, long	1	C-AEH 764
Distance piece for rocker, short	1	C-AEH 765
Tappet adjusting screw, undrilled	8	C-AEH 766

CYLINDER HEADS AND VALVE GEAR—continued

Disc washer set	1	C-AHT 288
Duplex timing chain kit, later engines	1	C-AJJ 4123

CAMSHAFTS

1-3		
Camshaft, road	1	C-AEG 567
Camshaft, rally/road	1	C-AEA 800
Camshaft, rally	1	C-AEG 643
Camshaft, rally/race	1	C-AEG 529
Camshaft, sprint	1	C-AEG 597
Lightened steel camshaft sprocket	1	C-AEG 578
1-8		
Camshaft, road/rally	1	C-AEH 864
Camshaft, race	1	C-AEH 770
Camshaft, sprint	1	C-AEH 862
Camshaft gear, steel	1	C-AEH 771

CLUTCH, CRANKSHAFT, BEARINGS & FLYWHEEL

1-3		
Crankshaft—competition	1	C-12G 4279
1-8		
Competition clutch cover assembly	1	C-AHT 461
Competition clutch driven plate	1	C-AHT 345
Crankshaft, nitrided	1	C-AEH 822
Main bearing set for C-AEH 822	1	C-18G 8103
Connecting rod bearings (race clearance) ..	1	C-18G 8022

ALTERNATOR AND PULLEY

Pulley for reduced speed	1	C-AEA 535
Alternator mounting bracket	1	C-AHT 32
Shortened fan belt	1	C-AEA 539

IGNITION

Switch, master, cut out	1	C-AHT 332
Sparking plug, Champion N64Y—14 mm	4	C-37H 4208
Sparking plug, Champion N57R—14 mm	4	C-27H 5982
Sparking plug, Champion N62R—14 mm	4	C-37H 2149
Sparking plug, Champion N60Y—14 mm	4	C-37H 2148
Sparking plug, Champion G63—10 mm	4	C-AHT 412
Sparking plug, Champion G59R—10 mm	4	C-AHT 435
Kit, high tension	1	C-AJJ 4010
Rubber plug, connector (angled)	4	C-AHT 265
Rubber plug, connector (straight)	4	C-AHT 661
Lead for distributor	1	C-AHT 266
Distributor (1-3)	1	C-27H 7766
Distributor (1-8)	1	C-BHA 4415
Coil (HA12)	1	C-AHT 269

COOLING

Oil cooler kit, complete—1-3	1	C-AJJ 4077
Oil cooler kit, complete—1-8 & TC	1	C-AJJ 4073
Cover, oil cooler	1	C-AHT 181
Competition large capacity oil cooler	1	C-ARO 9875
Electric fan kit (thermostatically controlled 1-3 models only)	1	STN 0037

PISTONS

1-3		
Forged, dished top pistons (+.020", +.040") ..	1	C-AJJ 3377
Flat top +.040" only	4	C-AEG 043043
Flat top, forged (+.020", +.040")	1	C-AJJ 3382
1-8		
Competition +.080" flat top pistons	1	C-AJJ 3375
Competition +.080" flat top pistons	1	C-AHT 386
Competition +.080" ring set	4	C-AHT 255